# LCD Module Specification

Model: LG128642-SFDYH6V

# **Table of Contents**

	COVER & CONTENTS	1
•	BASIC SPECIFICATIONS · · · · · · · · · · · · · · · · · · ·	2
•	ABSOLUTE MAXIMUM RATINGS	3
•	ELECTRICAL CHARACTERISTICS	4
•	OPERATING PRINCIPLES & METHODES · · · · · · · · · ·	7
•	DISPLAY CONTROL INSTRUCTIONS	10
•	DISPLAY DATA RAM ADDRESS MAP	13
•	CONNECTION WITH 8051 FAMILY MPU	14
	ELECTRO—OPTICAL CHARACTERISTICS · · · · · · · · ·	
•	DIMENSIONAL OUTLINE	17
•	LCD MODULE NUMBERING SYSTEM	18
•	PRECAUTIONS FOR USE OF LCD MODULE	19

#### 1. BASIC SPECIFICATIONS

#### 1.1 Features

Display Format : 128 X 64 Dots

LCD Mode : STN-Yellow green-Positive-Transflective

Driving Method : 1/64 Duty, 1/9 Bias

Viewing Direction: 6:00

Backlight : LED, yellow green color

 Outline Dimension:
 75.0(W) X 52.7(H) X 9.5(T)
 mm

 Viewing Area:
 60.0(W) X 32.6(H)
 mm

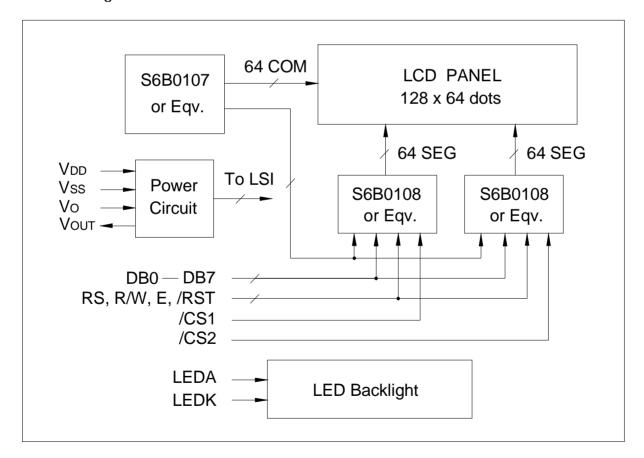
 Dot Size:
 0.40 X 0.40
 mm

 Dot Pitch:
 0.43 X 0.43
 mm

 Weight:
 45
 g

Controller : S6B0108 (KS0108B)

#### 1.2 Block Diagram



# 1.3 Terminal Functions

Pin No.	Symbol	Level	Function
1	VDD	+5V	Power supply for logic
2	Vss	0V	Ground
3	Vo	-	Operating voltage for LCD (contrast adjusting)
4	DB0	H/L	Data bit0
5	DB1	H/L	Data bit1
6	DB2	H/L	Data bit2
7	DB3	H/L	Data bit3
8	DB4	H/L	Data bit4
9	DB5	H/L	Data bit5
10	DB6	H/L	Data bit6
11	DB7	H/L	Data bit7
12	/CS1	L	Chip selection for IC1, active "L"
13	/CS2	L	Chip selection for IC2, active "L"
14	/RST	L	Reset signal, active "L"
15	R/W	H/L	Read/Write selection H: Read operation L: Write operation
16	RS	H/L	Register selection H: Display data  L: Instruction code
17	E	H, H→L	Enable signal. Read data when E is "H", write data at the falling edge of E
18	Vout	-10V	Output voltage for LCD driving
19	LEDA	+5V	Power supply for LED backlight
20	LEDK	0V	Power supply for LED backlight

# 2. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min.	Max.	Unit	
Supply Voltage(Logic)	VDD-VSS	-0.3	-0.3 7.0		
Supply Voltage(LCD)	VDD-VO	-0.3	19.0	V	
Input Voltage	VI	-0.3	VDD+0.3	V	
Operating Temp.	Topr	-20	70	${\mathbb C}$	
Storage Temp.	Tstg	-30	80	$^{\circ}$	

# 3. ELECTRICAL CHARACTERISTICS

# 3.1 DC Characteristics

(VDD=5.0V±10%, Ta=25°C)

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Supply Voltage (Logic)	VDD		4.5	5.0	5.5	V
Supply Voltage (LCD Driving)	VDD-VO		1	11.2	1	V
Input High Voltage	VIH		2.0		VDD	V
Input Low Voltage	VIL		0		0.8	V
Output High Voltage	VOH	IOH=-0.2mA	2.4		VDD	V
Output Low Voltage	VOL	IOL=1.6mA	0		0.4	V
Supply Current (Logic)	IDD	VDD=5.0V		6.0	8.0	mA

# 3.2 Interface Timing Chart

(VDD=5.0V±10%, Ta=25°C)

2.2 Intoriaco Tirriing Orian		(VDD-0:0V=1070; 14-20 c)						
Characteristic	Symbol	Min.	Тур.	Max.	Unit			
E Cycle	<b>t</b> c	1000			ns			
E High Level Width	twн	450			ns			
E Low Level Width	tw∟	450			ns			
E Rise Time	<b>t</b> R			25	ns			
E Fall Time	t⊧			25	ns			
Address Set-Up Time	<b>t</b> asu	140			ns			
Address Hold Time	<b>t</b> AH	10			ns			
Data Set-Up Time	<b>t</b> DSU	200			ns			
Data Delay Time	t□			320	ns			
Data Hold Time(Write)	<b>t</b> DHW	10			ns			
Data Hold Time(Read)	<b>t</b> DHR	10			ns			

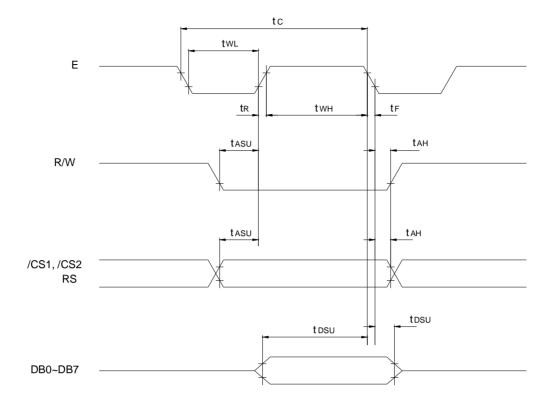


Fig.1 MPU Write Timing

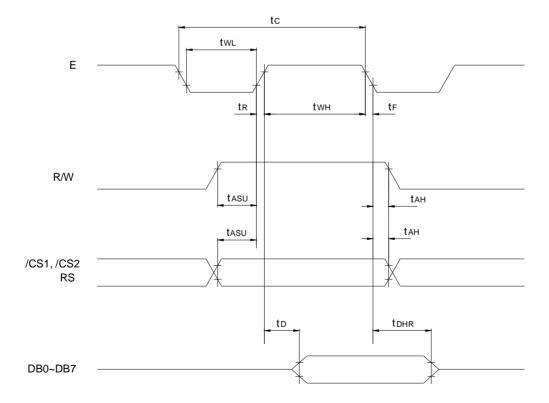
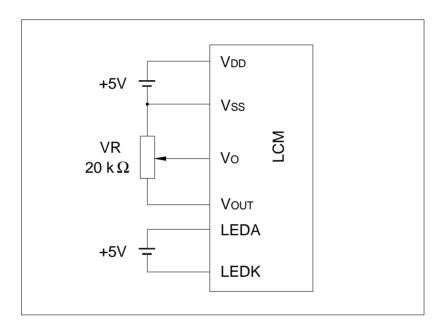


Fig.2 MPU Read Timing

# 3.3 LED Backlight Characteristics (Ta=25°C)

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Forward Voltage	Vf		3.9	4.1	4.3	V
Forward Current	If	Vf=4.1V	i	120	1	mA
Peak Wave Length	λр	If=120mA	1	568	1	nm

# 3.4 Power Supply



Note: 5V voltage for the LED backlight should be supplied to Pin19 (LEDA) and Pin20 (LEDK) terminal of the interface, it should not be supplied to the Anode/Cathode terminal of the LED backlight directly.

#### 4. OPERATING PRINCIPLES & METHODES

#### 4.1 I/O Buffer

Input buffer controls the status between the enable and display of chip. Unless the IC (selected by /CS1, /CS2) is in active mode, input or output of data and instruction does not execute. Therefore internal state is maintained. But /RST can operate regardless the level of /CS1 or /CS2.

#### 4.2 Register

Both input register and output register are provided to interface to MPU of which the speed is different from that of internal operation. The selections of these registers depend on the combination of R/W and RS signals.

RS	R/W	Function						
	L	Instruction						
L	Н	Status read (busy check)						
	L	Data write (from input register to display data RAM)						
H	Н	Data read (from display data RAM to output register)						

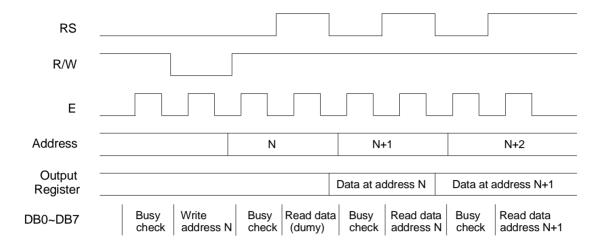
#### 4.2.1 Input Register

Input register stores the data temporarily before writing it into display data RAM. When the IC is in active mode, R/W and RS select the input register. The data from MPU is written into input register, then into display data RAM. Data is latched at falling edge of the E signal and then written into the display data RAM automatically by internal operation.

#### 4.2.2 Output Register

Output register stores the data temporarily which is read from display data RAM when the IC is in active mode and R/W and RS=H, stored data in display data RAM is latched in output register. When the IC is in active mode and R/W=H, RS=L, status data (busy check) can be read out.

To read the contents of display data RAM, twice access of read instruction is needed. In first access, data in display data RAM is latched into output register. In second access, MPU can read data that is latched in output register. That is, to read the data in display data RAM, it needs dummy read. But status read does not need dummy read. The following shows the MPU read timing.



MPU Read Timing

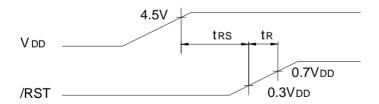
#### 4.3 Reset

The system can be initialized by setting /RST terminal at low level when turning power on. When /RST becomes low, following procedure is occurred.

- 1. Display off
- 2. Display start line register is set by 0. (Z-address 0)

While /RST is low level, no instruction except status read can be accepted. Reset status appears at DB4 of status byte, after DB4 becomes "L", any instruction can be accepted. The conditions of power supply at initial power up are shown below.

Item	Symbol	Min.	Тур.	Max.	Unit
Reset time	<b>t</b> RS	1.0			μ <b>S</b>
Rise time	<b>t</b> R			200	ns



# 4.4 Busy Flag

Busy flag indicates the system is now internally operating or not. When busy flag is "H", the system is in internal operation. When busy flag is "L", the system can accept data or instruction. Busy flag is read out on DB7 by the Status Read instruction.

#### 4.5 Display On/Off Flip-Flop

The display on/off flip-flop makes on/off the liquid crystal display. When flip-flop is reset (logical low), selective voltage or non selective voltage appears on segment output terminals. When flip-flop is set (logical high), non selective voltage appears on segment output terminals regardless of display RAM data.

The display on/off flip-flop can change status by instruction. The display data at all segments disappear while /RST is low. The status of the flip-flop is output on DB5 by Status Read instruction.

#### 4.6 X Page Register

X page register designates page of the internal display data RAM. Count function is not available. An address is set by instruction.

#### 4.7 Y Address Counter

Y address counter designates address of the internal display data RAM. An address is set by instruction and is increased by 1 automatically by read or write operations of display data.

#### 4.8 Display Data RAM

Display data RAM stores a display data for liquid crystal display. 1 bit data of this RAM corresponds to light ON (data=1) or light OFF (data=0) of 1 dot on the display panel.

#### 4.9 Display Start Line Register

The register specifies a line in display data RAM that corresponds to the top line of LCD panel, when displaying contents in display data RAM on the LCD panel. Bit data (DB<0:5>) of the display start line information is written into this register by display start line set instruction. It is used for scrolling of the liquid crystal display screen.

# 5. DISPLAY CONTROL INSTRUCTIONS

The display control instructions control the internal state of the KS0108B. Instruction is received from MPU to KS0108B for the display control. The following table shows various instructions.

Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Function		
Display	0	0	0	0	1	1	1	1	1	0/1	Controls the display on or off.		
ON/OFF											Internal status and display RAM data		
											are not affected.		
Set Address	0	0	0	1		Y	addres	ss (0-6	63)		Sets the Y address at the Y address		
(Y address)											counter.		
Set Page	0	0	1	0	1	1	1		Page		Sets the X address at the X address		
(X address)									(0-7)		register.		
Display Start	0	0	1	1		Display start line			ne		Indicates the display data RAM		
Line							(0-63)				displayed at the top of the screen.		
(Z address)													
Status Read	0	1	В	0	0	R	0	0	0	0	Reads status.		
			U		Ν	Е					BUSY 0: Ready		
			S		/	S					1: In internal operation		
			Υ		0	Ε					ON/OFF 0: Display ON		
					F	Т					1: Display OFF		
					F						RESET 0: Normal		
											1: Reset		
Write Display	1	0			I	Displa	y Data	ì			Writes data (DB0~DB7) into display		
Data											data RAM. After writing instruction, Y		
							address is increased by 1						
							automatically.						
Read Display	1	1		Display Data				ı	Reads data (DB0~DB7) from display				
Data data RAM to the data							data RAM to the data bus.						

#### 5.1 Display On/Off

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	1	1	1	1	1	D

The display data appears when D is 1 and disappears when D is 0.

Though the data is not on the screen with D=0, it remains in the display data RAM.

Therefore, you can make it appear by changing D=0 into D=1.

#### 5.2 Set Address (Y Address)

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0

Y address (AC0~AC5) of the display data RAM is set in the Y address counter. An address is set by instruction and increased by 1 automatically by read or write operations of display data.

#### 5.3 Set Page (X Address)

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	0	1	1	1	AC2	AC1	AC0

X address (AC0-AC2) of the display data RAM is set in the X address register. Writing or reading to or from MPU is executed in this specified page until the next page is set.

#### 5.4 Display Start Line (Z Address)

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	1	AC5	AC4	AC3	AC2	AC1	AC0

Z address (AC0~AC5) of the display data RAM is set in the display start line register and displayed at the top of the screen.

#### 5.5 Status Read

RS	R/W	W DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	1	BUSY	0	ON/OFF	RESET	0	0	0	0

#### BUSY

When BUSY is 1, the chip is executing internal operation and no instructions are accepted.

When BUSY is 0, the chip is ready to accept any instructions.

#### ON/OFF

When ON/OFF is 1, the display is off.

When ON/OFF is 0, the display is on.

#### RESET

When RESET is 1, the system is being initialized.

In this condition, no instructions except status read can be accepted.

When RESET is 0, initializing has finished and the system is in the normal operation condition.

#### 5.6 Write Display Data

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	D7	D6	D5	D4	D3	D2	D1	D0

Write data (D0~D7) into the display data RAM.

After writing instruction, Y address is increased by 1 automatically.

#### 5.7 Read Display Data

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	1	D7	D6	D5	D4	D3	D2	D1	D0

Read data (D0~D7) from the display data RAM.

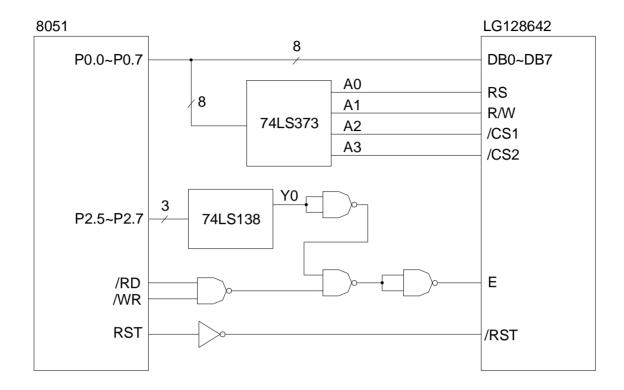
After reading instruction, Y address is increased by 1 automatically.

One time of dummy read must be required after column address setting.

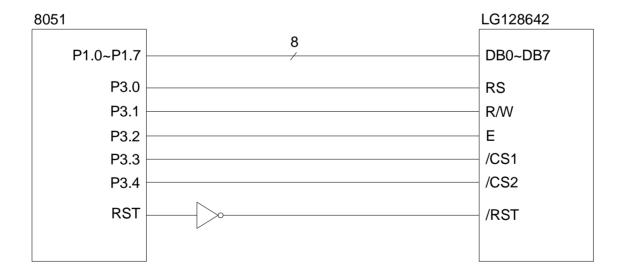
# 6. DISPLAY DATA RAM ADDRESS MAP

B8	Page Address	Display Data			1st	KS01	08B					2nd	KS01	08B			Line Address	Common
B8 D3						:	:										C0	COM1
B8		D1																COM2
December		D2															C2	COM3
D4	B8																	
DE	20					<u>:</u>												COM5
B9						¦	<u> </u>											
B9						i	<u> </u>							$\vdash$				
D1						:	<u> </u>							$\vdash$				
B9						:												
B9						<del> </del>	<del></del>							$\vdash$				
Day	_					<del> </del>												
D5	B9					<del> </del>	-						<u> </u>				CC	COM13
Dec						• !												
DO						:											CE	COM15
D1		D7				! !											CF	COM16
BA D2		D0																
BA D3 D4 D4 D9 D6 COM22 D6 D6 D7 D7 D7 D8 COM24 D7 D8 COM24 D8 D9 COM25 D9 D9 COM26 D9 D8 DB COM25 D8 DB DA COM25 D8 DB COM25 D8 DB COM26 D8 COM26 D9 COM						i												COM18
BA D4 D5 COM22 D6 D6 D7 D7 COM24 D7 D7 D8 COM25 D8 D8 COM25 D9 D9 COM26 D9 D9 D9 D9 COM26 D9 D9 D9 D9 COM26 D9 D9 D9 D9 D9 COM26 D9 D9 D9 D9 D9 D9 COM26 D9 D						¦	<u> </u>											
D4	BA			<u> </u>		¦	<u> </u>	<u> </u>	<u> </u>									
D6	1			<u> </u>		:		<u> </u>	<u> </u>									
D7	1			<u> </u>		¦	<u> </u>	<u> </u>	<u> </u>									
D0	1						<u> </u>							$\vdash$				
BB D1	<del> </del>			-		<del> </del>	<del>                                     </del>	-	-									
BB						:												
BB						<del> </del>								$\vdash$				
DA						}	-											
D5	BB																	
D6						:												COM30
D7						: :												
BC D1		D7				! !												COM32
BC D2 D3 E3 COM36 D4 E4 COM37 D5 D6 E6 COM39 D7 D7 E7F COM40 D1 E8 COM39 D7 D1 E8 COM39 D8 E8 COM41 D1 E9 COM42 D2 E EB COM44 D1 EC COM45 D5 EE COM47 D6 EE COM46 D7 EF COM46 D7 EF COM46 D7 EF COM56 D6 EE COM47 D7 EFF COM56 D6 EE COM47 D7 EFF COM56 D6 ED F7 COM56 D7 EFF COM56 D7 F7 COM56 D8 F8 COM57 D7 F9 COM56 D7 F7 COM56 D7 F7 COM56 D7 F7 COM56 D7 F8 COM59 D7 F8 COM59 D7 F9 COM56 D7 F7 COM56 D7 F8 COM59 D7 F7 COM56 D7 F8 COM59 D7 F8 COM59 D7 F7 COM56 D7 F8 COM59 D7 F8 COM59 D7 F8 COM59 D7 F7 COM56 D7 FF COM56 D7 FF COM56																		COM33
BC D3 D4						l	<u> </u>											
BD D4						¦												
D4	ВС					i 	<u> </u>											
D6						<u>:</u>	<u> </u>											COM37
BD						<del> </del>	<u> </u>											
BD						i	<u> </u>							$\vdash$				
BD						:	-											
BD							<del></del>											
BD D3 D4 D4 D4 D5 D5 D5 D6 D6 D7						<u> </u>								-				
BE D4 D4 D5 D6 D6 D6 D7	55					;	-											
D5	BD					! !												COM45
BE D7		D5																COM46
BE		D6																COM47
BE						; 												
BE				<u> </u>		<u>.</u>	<u> </u>	<u> </u>	<u> </u>								F0	
BE D3				<u> </u>		ļ	<u> </u>	<u> </u>	<u> </u>									
BF D4							<u> </u>											
BF D5	BE			-		¦	-	-	-									
BF D6						:											F5	COM54
BF D7	1					!								$\vdash$			F6	COM55
BF	1					} '	<del>                                     </del>							$\vdash$			F7	COM56
BF D1						! !											F8	COM57
BF D2		D1				: : <sub>-</sub>											F9	COM58
D4						!											FA	COM59
D5	BF																FB	
D6 FE COM63 D7 Solution Column Address 40 41 42 7D 7E 7F 40 41 42 7D 7E 7F	]			ļ		i 		ļ	ļ								FC	COM61
D7						¦	<u> </u>							$\sqsubseteq$			FD	COM62
Column Address 40 41 42 7D 7E 7F 40 41 42 7D 7E 7F	1			<u> </u>		i	<u> </u>	<u> </u>	<u> </u>					$\vdash$			FE FF	COM63
Address 40 41 42 - 70 72 71 40 41 42 - 70 72 71						<del>!</del>	-										FF	COM64
365 365 66 61 teemes 8		Address	40	41	42	 	7D	7E	7F	40	41	42		7D	7E	7F		
		Segment	SEG1	SEG2	SEG3		SEG62	SEG63	SEG64	SEG65	SEG66	SEG67	1	SEG126	SEG127	SEG128		

# 7. CONNECTION WITH 8051 FAMILY MPU



a. Application Circuit 1

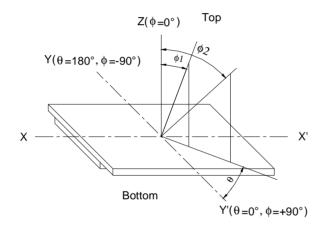


b. Application Circuit 2

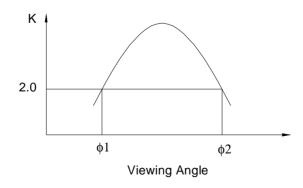
# 8. ELECTRO—OPTICAL CHARACTERISTICS (Ta=25°C)

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
View Angle	Ф2-Ф1	K≥2 , θ=0°		70		Deg	Note1, Note2
Contrast	К	$\Phi=0^{\circ}$ , $\theta=0^{\circ}$	3				Note3
	tr (rise)	$\Phi$ =0° , $\theta$ =0°		250		ms	
Response Time	tf (fall)	Φ=0° ,θ=0°		250		ms	Note3

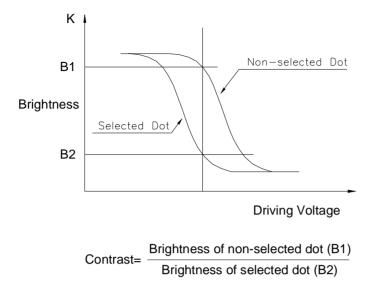
Note1: Definition of Viewing Angle  $~\theta$  ,  $\Phi$ 



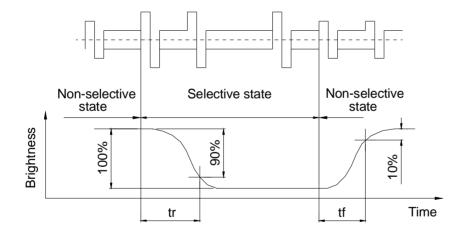
Note2: Definition of viewing Angle Range:  $\Phi 1, \Phi 2$ 



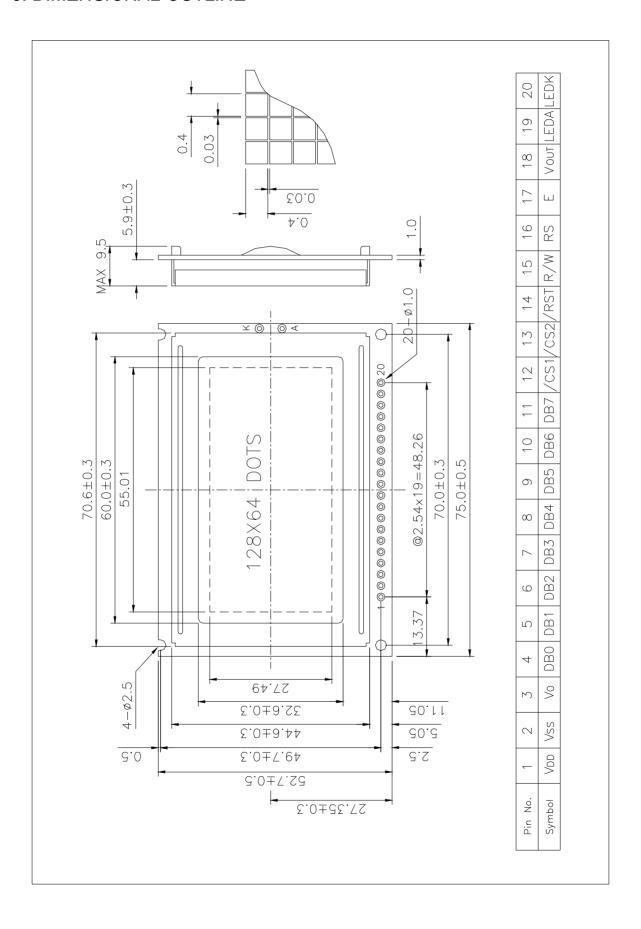
#### Note3: Definition of Contrast



Note4: Definition of Response Time



# 9. DIMENSIONAL OUTLINE



#### 10. LCD MODULE NUMBERING SYSTEM

L G 128 64 2 — S F D Y H 6 V — XXX (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11) (12) (13)

- (1) Brand
- (2) Module type
  - C Character module
  - G Graphic module
- (3) Display format

Character module: Number of characters per line, two digits XX

Graphic module : Number of columns, tow or three digits XX or XXX

(4) Display format

Character module: Number of lines, one digit X

Graphic module : Number of rows, two or three digits XX or XXX

- (5) Development number : One digit X ( 1~9, A~Z )
- (6) LCD mode

**T** - TN Positive, Gray **N** - TN Negative, Blue

**S** - STN Positive, Yellow-green **G** - STN Positive, Gray

**B** - STN Negative, Blue **F** - FSTN Positive, White

K - FSTN Negative, Black L - FSTN Negative, Blue

(7) Polarizer mode

**R** - Reflective **F** - Transflective **M** - Transmissive

(8) Backlight type

N - Without backlight L - Array LED D - Edge light LED E - EL C - CCFL

(9) Backlight color

Y - Yellow-green B - Blue W - White G - Green

A - Amber R - Red M - Multi color Nil –Without backlight

(10) Operating temperature range

**S** - Standard temperature ( $0 \sim +50 \,^{\circ}\text{C}$ ) **H** - Extended Temperature ( $-20 \sim +70 \,^{\circ}\text{C}$ )

(11) Viewing direction

**3** - 3:00 **6** - 6:00 **9** - 9:00 **U** - 12:00

(12) DC-DC Converter

N or Nil – Without DC-DC converter V – Built in DC-DC converter

(13) Version code

0~ZZZ - Version code

#### 11. PRECAUTIONS FOR USE OF LCD MODULE

# 11.1 Handing Precautions

- 1) The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 2) If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth. If the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 3) Do not apply excessive force on the surface of display or the adjoining areas of LCD module since this may cause the color tone to vary.
- 4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 5) If the display surface of LCD module becomes contaminated, blow on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents.
  - Isopropyl alcohol
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer.

Especially, do not use the following:

- · Water
- Ketone
- Aromatic Solvents
- 6) When mounting the LCD module make sure that it is free of twisting, warping, and distortion. Distortion has great influence upon display quality. Also keep the stiffness enough regarding the outer case.
- 7) Be sure to avoid any solvent such as flux for soldering never stick to Heat-Seal. Such solvent on Heat-Seal may cause connection problem of heat-Seal and TAB.
- 8) Do not forcibly pull or bend the TAB I/O terminals.
- 9) Do not attempt to disassemble or process the LCD module.
- 10) NC terminal should be open. Do not connect anything.
- 11) If the logic circuit power is off, do not apply the input signals.
- 12) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - Be sure to ground the body when handling the LCD module.
  - · Tools required for assembly, such as soldering irons, must be properly grounded.
  - To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

#### 11.2 Storage Precautions

- When storing the LCD module, avoid exposure to direct sunlight or to the light of fluorescent lamps and high temperature/high humidity. Whenever possible, the LCD module should be stored in the same conditions in which they were shipped from our company.
- 2) Exercise care to minimize corrosion of the electrodes. Corrosion of the electrodes is accelerated by water droplets or a current flow in a high humidity environment.

#### 11.3 Design Precautions

- 1) The absolute maximum ratings represent the rated value beyond which LCD module can not exceed. When the LCD modules are used in excess of this rated value, their operating characteristics may be adversely affected.
- 2) To prevent the occurrence of erroneous operation caused by noise, attention must be paid to satisfy VIL, VIH specification values, including taking the precaution of using signal cables that are short.
- 3) The liquid crystal display exhibits temperature dependency characteristics. Since recognition of the display becomes difficult when the LCD is used outside its designated operating temperature range, be sure to use the LCD within this range. Also, keep in mind that the LCD driving voltage levels necessary for clear displays will vary according to temperature.
- 4) Sufficiently notice the mutual noise interference occurred by peripheral devices.
- 5) To cope with EMI, take measures basically on outputting side.
- 6) If DC is impressed on the liquid crystal display panel, display definition is rapidly deteriorated by the electrochemical reaction that occurs inside the liquid crystal display panel. To eliminate the opportunity of DC impressing, be sure to maintain the AC characteristics of the input signals sent to the LCD Module.

#### 11.4 Others

- Liquid crystals solidify under low temperatures (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white).
  - Air bubbles may also be generated if the LCD module is subjected to a strong shock at a low temperature.
- 2) If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.
- 3) To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity, etc., exercise care to avoid touching the following sections when handling the module:
  - Terminal electrode sections.
  - · Part of pattern wiring on TAB, etc.